



## Formulation

### Epoxy Primer HALOX® 520

#### Component A

Grind	% Wt./Wt.	Class	Supplier
Beckopox EH 623 W/80A	8.59	Hardener	Allnex
Water	17.43	Solvent	
HALOX® 520	0.5	Corrosion inhibitor	ICL
Micro Talc AT Extra	8.24	Extender	Elementis
Bayferrox 130M	7.16	Extender	Lanxess
Millicarb	16.3	Extender	Omya
Bentone SD-2	0.42	Rheology modifier	Elementis
Borchi Gel L 75 N	1.01	Rheology modifier	Borchers
Additol XL 270	0.54	Anti-settling agent	Allnex

*High Speed Disperse to a 5+ Hegman Grind*

#### Component B

Beckopox EP 284 W/53 WAMP	37.6	Resin	Allnex
Beckopox EP 075	2.21	Diluent	Allnex
<b>TOTAL</b>	<b>100</b>		

#### Formula Constants

% Solids/Wt.	61.71
% Solids/Vol.	48.04
VOC g/l	116

#### Formula Properties

Density lbs./gal.	11.22
KU Visc. @ R.T.	75-85

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